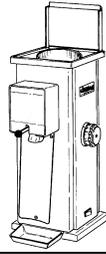




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Ref. Models:
1203 Series
1403 Series

SERVICE TIP #R23

MOUNTING THE VIBRATOR PLATE

In some situations, you may want to mount the vibrator plate to modify it to a stationary plate. The plate must not be removed entirely as it also serves as a rest-stop for the discharge tube. However, you may disconnect the entire vibrator assembly in the base of the unit, and then mount the plate to the front housing panel with a bracket. This is best in any location where the grinding is done into a French Press, cup, or any other vessel other than a coffee bag or filter. The plate will not cause any excessive vibration or noise against your vessel, but it will continue to provide support to the discharge tube as well as provide additional support to your container.

1. Unplug the grinder.
2. On a clean workspace, lay the grinder on its back with the base of the unit slightly forward off the table so the power cord can fall freely to the floor.
3. Remove the 4 screws holding the base onto the grinder. As you are loosening the last screws, be sure you hold the baseplate in place so it does not fall away from the machine. Once the last screw is removed, slowly open the base and set gently to the side.
4. On the front of the vibrator plate, remove the bottom screw. Then remove the vibrating rod assembly by removing the center bolt that passes through the vibrator bearing in the base of the machine.
5. Remove ONE screw from either top corner of the vibrator plate and loosen the remaining screw (not removing) so that the vibrator plate can be swung to the side.
6. Remove the rubber boot that the vibrator rod had passed through and clean any debris from the front surface of the machine.
7. With the provided bracket, first remove the screws, lock washers and nuts. Place the flat side of the bracket (with the two holes) and center horizontally and vertically over the hole where the rod had come through. With a Sharpie, mark on the housing through the two holes to mark where to drill.
8. Drill two holes large enough for the bolt to pass through. Clean off any burrs from the inside of the housing.
9. Place the bolts through the bracket and the front housing panel, position the lock washers and tighten the nuts.
10. Swing the vibrator plate back into position. Making sure not to over-tighten, tighten the loose screw and replace the screw that had been removed. Using the screw that was originally in the center of the vibrator plate at the bottom, and using the lock washers and nuts provided, place the screw through the vibrator plate and bracket, add the lock washer and tighten the nut.
11. Replace the base of the machine and return it to its position on the counter.

Visit our website at www.ditting.com for this and other service tips.