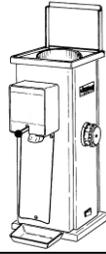




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SERVICE TIP #R22

CORD REPLACEMENT PROCEDURE

1. **UNPLUG THE GRINDER.**
2. **Place the grinder on its back on the table.** Make sure the grinder is forward enough so that the cable is not crimped and can hang freely.
3. Remove the 4 corner screws holding the base onto the grinder. Be sure to have a firm hold on the base so that it does not fall away from the machine.
4. Gently pull the base away from the housing, making sure not to pull out any of the wires from the base terminals. You may let it hang gently in front of the grinder. Place a stool, boxes, or another form of support under it.
5. Remove the nut holding the green (ground) wire and set it aside.
6. On the base, mark the position of the black and white wires of the power cord.
7. Gently pull the white and black wires of the power cord from the terminal block. Be careful not to pull other wires with it.
8. Loosen the black cable camp nut and pull the cable away from the grinder and remove it.
9. Install the new cable into the base of the grinder and install and tighten the black nut.
10. Attach the green wire on the base stud and replace the lock washer and nut. Tighten.
11. Press the black wire where you marked the original position, and press the white wire on its original position. Press them on the flat silver terminals as far as they will go.
12. Check for any loose wires that might have pulled off.
13. Gently position the base back onto the grinder housing, making sure that no wires are pinched between the base and the walls of the grinder.
14. Install and tighten all 4 screws to hold the base in place.
15. Set the grinder upright. Plug it into the outlet and test it.

Visit our website at www.ditting.com for this and other service tips.