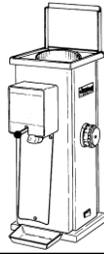


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Ref. Models:  
KFH

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**SERVICE TIP #P1**  
**KFH PORTION GRINDER**  
**CHANGING AND CALIBRATING THE DISCS**

1. **Unplug the coffee grinder.**
2. **The grinder must be empty prior to changing the discs!**
3. Remove the 4 screws holding on the front plate with the Ditting logo.
4. Remove the 2 screws holding on the stationary plate and remove the plate.
5. Slide the rotating disc out, exposing both grinding discs.
6. Remove the 2 screws on each disc.
7. The surfaces of the rotating plate and the stationary plate must be **completely** clean and free of debris and coffee dust to ensure a flat mating of the surfaces.
8. Install the disc with the larger flange to the back. The smaller disc gets installed onto the rotating plate.
9. When reinstalling the rotating plate, note the shear pin and the groove for the shear pin on the shaft. These must be lined up in order for the rotating plate to go back in position.
10. Loosen the locking nut on the brass screw on the face of the stationary plate.
11. Turn the brass screw several turns counter-clockwise, but do not remove it all the way.
12. Place the plate back against the machine, putting the 2 screws on the side back in. Tighten the screws down.
13. While the machine is running, tighten the brass screw until you hear the discs chirping, and back off one turn.
14. Place handful of coffee beans into the hopper. Grind and check particle size of the grind. If it is too large, turn the screw clockwise reduce the size of the grounds. If the grounds are too small, turn the screw counter-clockwise. When adjusted to your needs, hold screw in place and lock down the locking nut.
15. Replace the face plate.

Visit [www.ditting.com](http://www.ditting.com) for this and other service tips.